Boat Shelter 204015R 20'x40'x15' W6.0xL12.0xH4.5m Assembly Instructions



RECOMMENDED TOOLS



Please read instructions <u>COMPLETELY</u> before assembly. This shelter <u>MUST</u> be securely anchored. THIS IS A TEMPORARY STRUCTURE AND NOT RECOMMENDED AS A PERMANENT STRUCTURE.

Before you start: 4+ individual recommended for assembly, approximate time 5 hr.

ATTENTION:

This shelter product is manufactured with quality materials. It is designed to fit our custom fabric cover included. Our shelters offer storage and protection from damage caused by sun, light rain, tree sap, animal - bird excrement and light snow. Please anchor this structure properly. See manual for more anchoring details. Proper anchoring, keeping cover tight and free of snow and debris is the responsibility of the consumer. Please read and understand the installation detail, warnings and cautions prior to beginning installation. If you have any questions contact your local dealer.

DANGER:

Prior to installation, choose the location of your shelter carefully._

DANGER: Keep away from electrical wires.

Check for overhead utility lines, tree branches or other structures. Check for underground pipes or wires before you dig. DO NOT install near roof lines or other structures that could shed snow, ice or excessive run off onto your shelter. DO NOT hang objects from the roof or support cables.





WARNING:

Risk of fire. DO NOT smoke or use open flame devices (including grills, fire pits, deep fryers, smokers or lanterns) in or around the shelter. DO NOT store flammable liquids (gasoline, kerosene, propane, etc.) in or around your shelter. Do not expose top or sides of the shelter to open fire or other flame source.





CAUTION:

Use **CAUTION** when erecting the frame. Use safety goggles during installation. Secure and bolt together overhead poles during assembly. Beware of pole ends.

PROPER ANCHORING AND INSTALLATION OF FRAME:

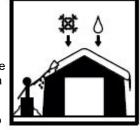
PROPER ANCHORING OF THE FRAME IS THE RESPONSIBILITY OF THE CONSUMER.

We are not responsible for damage to the unit or the contents from acts of nature. Any shelter that is not anchored securely has the potential to fly away causing damage, and is not covered under the warranty. Periodically check the anchors to ensure stability of shelter. We cannot be responsible for any shelter that blows away._

NOTE: Your shelter's cover can be quickly removed and stored prior to severe weather conditions. If strong winds or severe weather is forecast in your area, we recommend removal of cover.

CARE AND CLEANING:

A tight cover ensures longer life and performance. Always maintain a tight cover. Loose fabric can accelerate deterioration of cover fabric. Immediately remove any accumulated snow or ice from the roof structure with a broom, mop or other soft-sided instrument. Use extreme caution when removing snow from cover- always remove from outside the structure. DO NOT use hard-edged tools or instruments like rakes or shovels to remove snow. This could result in punctures to the cover. DO NOT use bleach or harsh abrasive products to clean the fabric cover. Cover is easily cleaned with mild soap and water.



WARRANTY:

This shelter carries a full limited warranty against defects in workmanship. We warrant to the Original Purchaser that if properly used and installed, the product and all associated parts, are free from manufacturer's defects for a period of:

1 YEAR FOR COVER FABRIC, END PANELS AND FRAMEWORK

Boat Shelter 204015R(W6.0xL12.0xH4.5m) Parts List

Part Code	Description of Parts		Qty(PC)
1	Roof Bent Tube		13
2	Sidewall Bent Joist		22
2A	Right Sidewall Bent Tube for front end	EX-18-	2
2B	Sidewall Bent Tube for back end		2
3	Bent Tube at shoulder height		22
3A	Bent Tube at shoulder height for front and back end		4
4	Upright for middle arch		22
4A	Upright for front and back end	F. 4-13	4
5	Purlin		60
6	Sidewall Bracing Tube		12
7	Tensioning Tube (7pcs/set)		2 sets
8	Door Bracing Tube (2pcs/set)	<u> </u>	1 set
9	Rod for Pulling Front Door		1
10	Base Plate at four corners (left and right)		4
11	Base Plate for middle arch		22
12	Lower Portal for front and back end		2+2
13	Upper Portal for front end (left and right)	<u> </u>	2

14	Base Plate for front end		2
15	Lower Rail for front end	←	2
16	Middle Rail for front end	←	2
17	Upper Rail for front end	€====>>	2+1
18	Middle Rail for front end (2pcs/set)		1 set
19	Middle Portal for back end		2
20	Upper Portal for back end	₽	2
21	Base Plate for back end		2
22	Lower Rail for back end-two sides	•	2
23	Lower Rail for back end-middle	₹	1
24	Middle Rail for back end	←	4
25	Upper Rail for back end-two sides	€	2
26	Angle seat for front end panel		1
27	Plastic Plug for Tensioning Tube No.7		4
28	Bolt M8x70 for swaged tube		228+24
29	Carriage Bolt M10x80 for purlin		77+10
30	Bolt M10x30 for connection plate		24+6
31	Bolt M10x50 for portals		8+2
32	Tube Clip for Sidewall Bracing Tube	[\$\overline{\pi_{\sigma}}\]	24 sets
33	Stake Peg	D	78+16

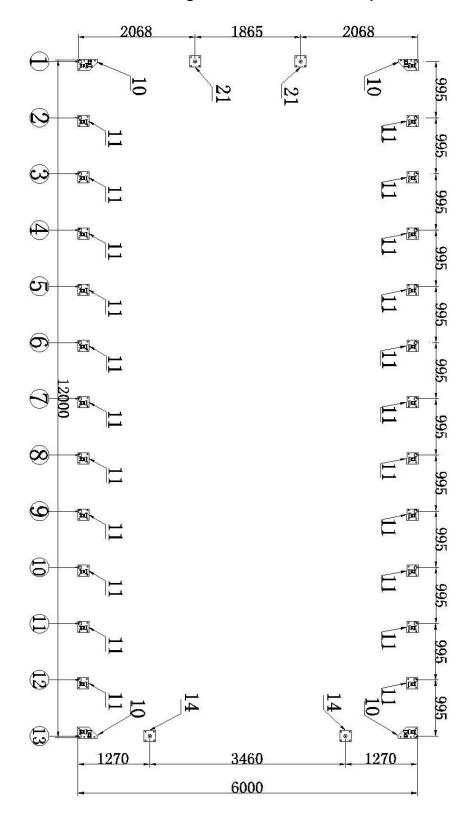
Order #6

34	Cable Tie 60cm for roof cover	<u> </u>	95
35	Cable Tie 40cm for front and back cover	<	120
36	Knitting Rope for front, back and roof cover		2 packs
37	Knitting Rope for front door		1 bundle
38	Webbing for tensioning tube		26+2
39	Roof Cover		1
40	Front Cover		1
41	Back Cover		1

INSTALLATION PROCESS

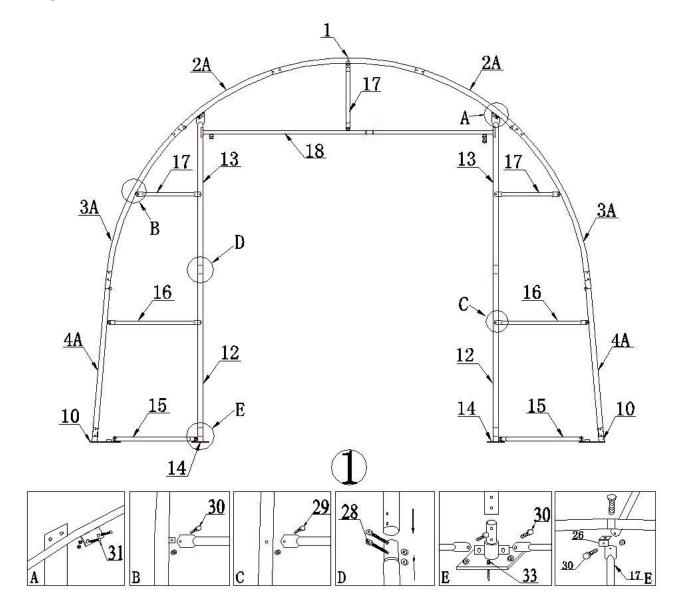
Base Plate Installation

Please refer to the diagram below to mark the position of base plates

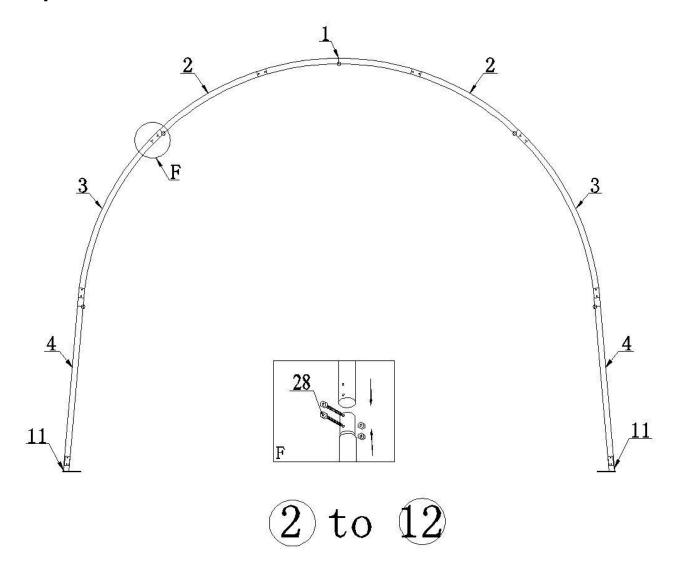


Frame Installation

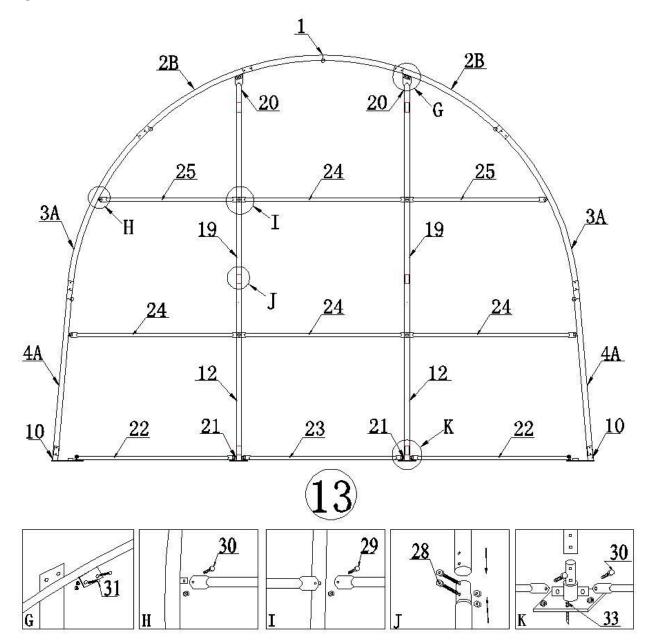
Step 1: Arch No.1 and Front End



Step 2: Arch No.2 to No.12



Step 3: Arch No.13 and Back End

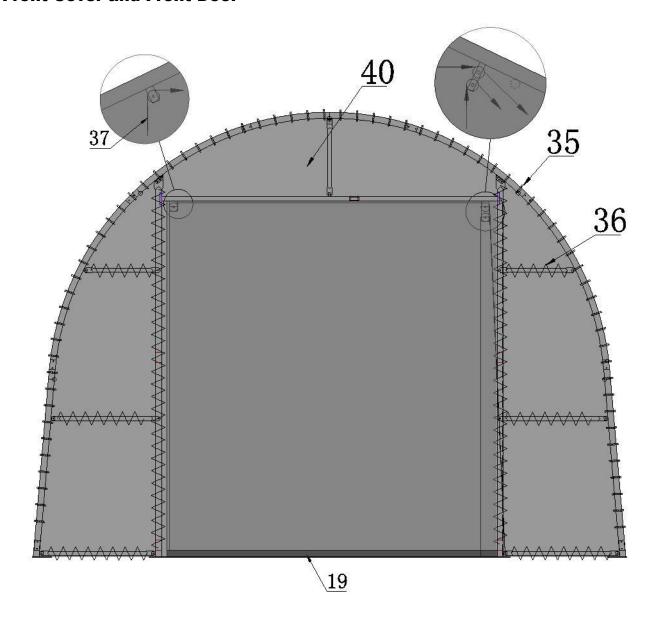


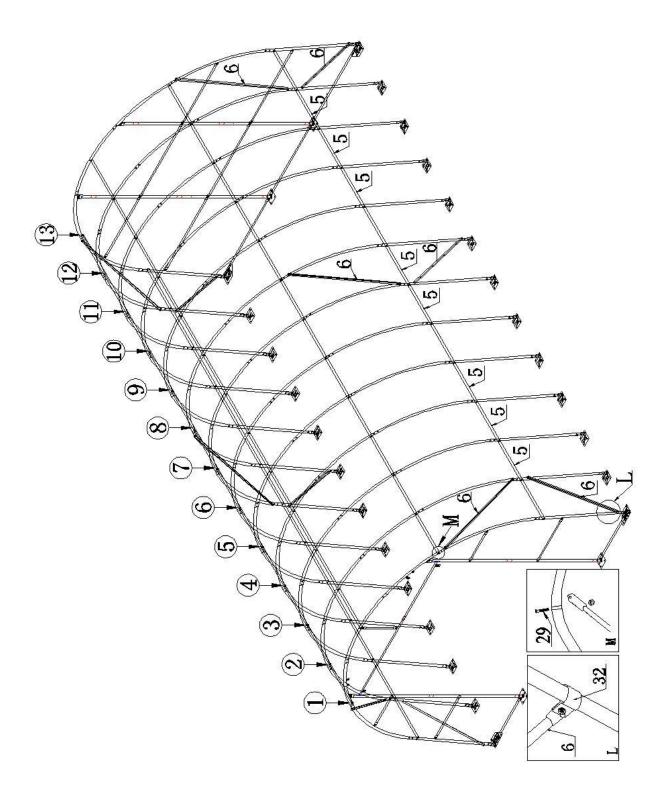
Step 4: Purlins and Sidewall Bracing Tubes

Squaring Up The Frame and Install Stake Pegs

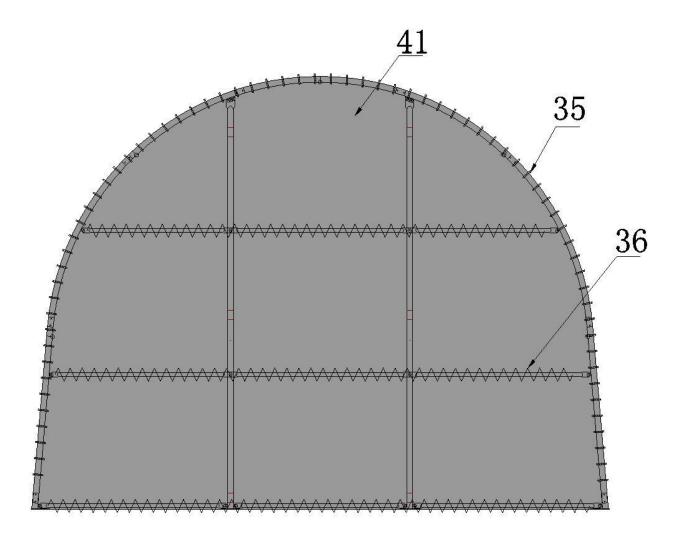
Cover Installation

Front Cover and Front Door

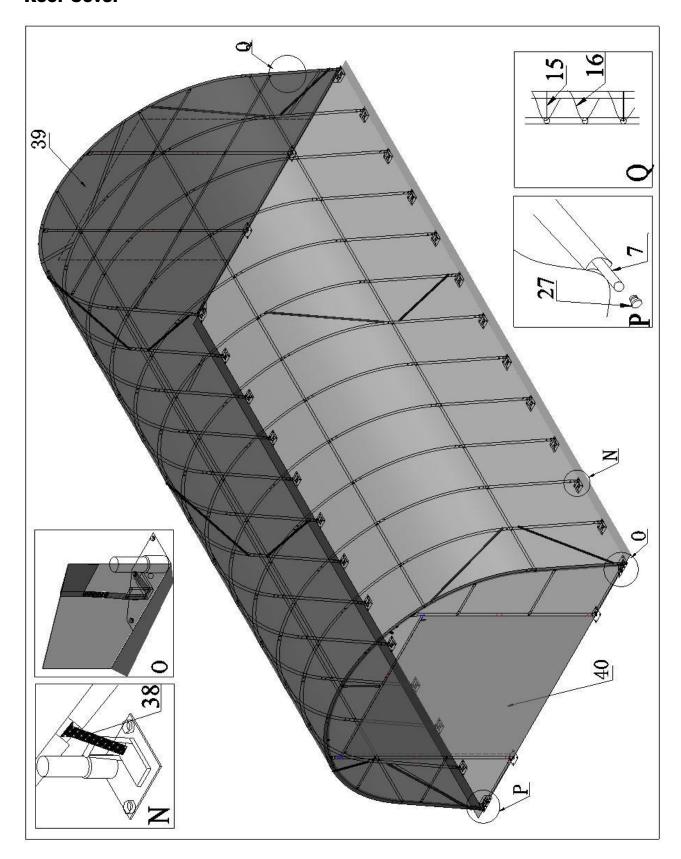




Back Cover



Roof Cover



Now your assembly is completed.